

PEAK-UP STACKER

Automatically stacks trusses in a peak-up position to save space.



PHYSICAL DATA

Components	Stackers and receiver stands
Stacker dimensions	23' x 15'
Stacking zones	Tandem = 2 in-line stacking zones (on same side of conveyor) 2-zone = 2 single stacking zones (1 on ea side of conveyor)
Motor	2 hp
Approximate weight	13,000 lb per zone

PERFORMANCE DATA

Modes	Auto or Manual
Cycle time	40-second cycle
Weight capacity	1,200 lb per system
Truss length	2-zone = 16' to 60'
Truss height (width of stack)	Up to 14' (See Options)
Max.# of trusses	Approx. 30

FEATURES

- Can operate in all weather conditions.
- Patented spring-assisted receiver arm.

ELECTRICAL DATA

	Tandem Zones w/Truss Stop	Single-Zone w/Truss Stop multiply amps x2 for 2-zone system
Electrical specs	208/230/460 VAC 60 Hz 3-phase	208/230/460 VAC 60 Hz 3-phase
FLA plus control amps	18.6/16.9/8.4 amps	8.6/7.9/4.5 amps
Disconnect protection	25/20/10 amps	15/15/7 amps

SAFETY DATA

E-stops	Pushbutton
Safety compliance	UL (panels), OSHA
Interlocks	To integrate with conveyor and finishing press
Labels	Bilingual or ISO

OPTIONS

- Capacity for 16' truss height
- Powered Stand-Alone Conveyors