

# BLADE™ Spare Parts Kit

## 89061-901

Part Number	Description	Quantity	Used
005-02501	PULLEY, 66AT10/32 LR: 19980, KC060756	1	
416103	BEARING BLOCK, HIWINHGW-25-CC-ZOC+KH+SF-86^	1	
416104	BEARING BLOCK, HIWIN HGH-20-CA-ZOC+KH	1	
423439	SENSOR,PNP,0830100632	1	
423448	SENSOR,HSCX,SOLID STATE	1	
423451	SWITCH,BIMBA,MSSX,PNP, Solid State	1	
423452	SENSOR,PNP,R412004576, 6mm,10 M-CABLE, REXROTH	1	
423456	BOSCH BEARING SET FOR LASM CYL, 1827003936^	1	
471339	MTR, SERVO, B4-4000is,ZA06B-0063-B203, GE	1	
503176	E-CHAIN, 1480-038-100-0, 93LINKS, 14038-34PZ BRK^	1	
515772	CABLE,3PIN,4M,PKW3M-4,90,F,PICO->LEADS(TURCK)	1	
515947	PROX,PNP,24VDC,NO,18MM, BESM18M1PSC50BS04G(BALUF	1	
515948	PROX,PNP,24VDC,NC,18MM, BESM18M1POC50BS04K(BALUF	1	
515964	PROX,PNP,24VDC,NO,8MM,BES M08MI-PSC20B-S49G	1	
515986	CABLE,EUROFST,4P FEMALE,90, 6FT WK4.4T-2(TURCK)^	1	
515990	CONN,4PIN,MALE,90DEG,BS8241-0(TURCK)	1	
515991	CABLE,EUROFST,4P,FLX,STR,RKL4.4-10/S101(TURCK)	1	
516395	FUSE,LP-CC-6,CLASS-CC,6AMP(BUSS)	2	
516396	FUSE,LP-CC-30(BUSS)	2	
516488	FUSE,LPJ-10SP,10A(BUSS)	2	
516489	FUSE,LPJ-15SP,15A(BUSS)	2	
516491	FUSE,LPJ-25SP,25A(BUSS)	2	
516533	FUSE, 1/4x1-1/4, 4A TIME DELAY, MDL-4 (BUSS)	1	
516551	FUSE, 1/4x1-1/4, 3A TIME DELAY, MDL-3 (BUSS) IPK	2	
516572	FUSE,20A,LP-CC-20,(BUSSMAN)	1	
516578	FUSE,25A,LP-CC-25,(BUSSMAN)	2	
516630	FUSE, 2A KTK-R-2, CLASS-CC,FAST (BUSSMAN)	3	
519948	CABLE,SERVO,MTR,POWER,14 M,CP9B-0WPB-0140-AZ(GE)^	1	
519949	CABLE,SERVO,MTR,ENCOD,14 M,CFDA-7WPB-0140-AZ(GE)^	1	
519950	SERVO,MOTOR,CONNECTOR KIT,ZA06B-6130-K200 (GE)	2	
519953	CABLE,SERVO,MTR,ENCOD,7 HFLX,CR-25908(INTERCON)^	1	
519970	CONN,KIT,SERVO MTR PWR,2345834-2 (TE)	1	
524060	Polyethylene Tote Hinged Lid,26-7/8x16-7/8x12-1/8	1	
530030-696.00	BELT,TIMING,AT-10x50MM x 696 IN LG	1	
563086	COMBINATION SQUARE, 12" BLADE, 2007A9	1	
814130	TORQUE WRENCH,3/8"DRIVE 30-250 IN.IBS #250MRMH	1	
814131	3/8" DRIVE TORX BIT T40	1	
97111-601	FIELD INSTALL KIT-ANGLE CABLE FOR BLADE SAW	1	
SB204KIT	BLADE SAW,BLADE MOTOR CABLE REPLACEMENT	1	
SB223KIT	BLADE, LASM SEAL INSTALLATION KIT	1	
SB230KIT-B	BLADE, KIT TO REPLACE OLD CLS WITH NEW STYLE	1	

# BLADE™ Supplemental Spare Parts Kit

## 89061-910

Part Number	Description	Quantity	Used
005-00135	ASSY,CAP/PICK-UP TUBE W/ FILTER, 41058215^	1	
162058	PLUNGER CLAMP, 200LB CARRLANE,#CL-150-TPC	1	
168146	PRINT CABLE, SX32e/V84e, 32V, 8FT, 40000604	1	
168159	PRINT CABLE, SX32e/V84e, 7 OR 16V, 12FT	1	
325092	C'SCW,FHSH,10-32x7/16, McMASTER # 91253A266	2	
326091	C'SCW,SKTHD,10-32X1/4	2	
400011	PIN-CLEVIS,1/4x7/8USE-LG RNT-RING,92735A680	1	
405660	BUSH,BZ,1/2IDx5/8ODx3/8L 6391K211,SAE841 (IPK)	1	
416103	BEARING BLOCK, HIWIN HGW-25-CC-ZOC+KH+SF-86^	3	
416104	BEARING BLOCK, HIWIN HGH-20-CA-ZOC+KH	3	
426359	SAFETY VALVE, 1/4N 18 PSI, 0548-A01-KM0018	1	
471340	MTR, SERVO, B4-4000is,W/BRAKE,ZA06B-0063-B503,GE	1	
509337	CONTACTOR,SAFETY 30A 24Vdc,100S-C30EJ14C (AB)	1	
509338	CONTACTOR,SAFETY 23A 24Vdc,100S-C23ZJ14C (AB)	1	
509825	MTR STRTR,26A,NON-REV,DC AF26Z-30-00-30 (ABB)	1	
509892	MTR STRTR,16A,NON-REV,DC NC,AF16Z-30-01-30 (ABB)	1	
516006	PROX,QD,12MM,PNP,NO,DC, SHLD,BES00EE(BALLUFF)^	1	
519934	CABLE,COMM,FIBR OPTIC,3M ZA66L-6001-0023L3R003(GE)	1	
89145	STATIONARY JAW	1	
89211	CLAMPING BLOCK	1	
89293	PIVOT PIN GRIPPER FINGER	1	
89347-501	CYL,GUIDED GPC63,50MM SPCL FRONT PL, JHFM-7994	1	
89522-501	LASM TOP COVER	1	
89546-501	LASM LOWER BRUSH	1	
89692	CLAMPING BLOCK FIXED SIDE	1	
89734	TARGET MOUNT	1	
89735-501	SENSOR TARGET	1	
SB204KIT	BLADE SAW,BLADE MOTOR CABLE REPLACEMENT	1	
SB252KIT	SB KIT,BLADE,REPLACING HUB AND BUSHING	1	

# CDS Spare Parts Kit

89819-901

Part Number	Description	Quantity	Used
192362	ROD, R2USX0156IMG .240" DIA, 26.1" LG	4	
192365	BELT, S1400FTPPGX26 26.1W, INTRALOX	5	
192375	SPRCKT,S6E2XXDAE7NN-20 21T, 6.7	5	
504817	ETHERNET,CAT6,CABLE,50FT ,BLU,SHLD,610-50-BL(SMC)	1	
508023	CABLE,M12->RJ45,ETHERNET 4P,15M,BCC0EZU (BALLUFF)	1	
509360	VFD,2HP,3P,240V,60HZ ACS355-03U-07A5-2(ABB)	1	
516102	ABB FUSED, SWITCH, 30A, 600V, CC	1	
516343	FUSE,FRN-40AMP(BUSS)	1	
516350	FUSE, FNQ-R-6, 600Vac, CLASS-CC 6A (BUSSMAN)	1	
516352	FUSE, FNQ-R-15, 600Vac, CLASS-CC 15A (BUSSMAN)	1	
516388	FUSE, FNQ-R-3, 600Vac, CLASS-CC 3A (BUSSMAN)	1	
516389	FUSE, FNQ-R-4, 600Vac, CLASS-CC 4A (BUSSMAN)	1	
516488	FUSE,LPJ-10SP,10A(BUSS)	3	
516495	FUSE,LPJ-45SP,45A,600V, TYPE-J(BUSS)	2	
516541	FUSE, 1/4x1-1/4, 2A TIME DELAY, MDL-2 (BUSS)	1	
524060	Polyethylene Tote Hinged Lid,26-7/8x16-7/8x12-1/8	1	
531031	SPKRT,SPLIT,COMP,2-1/2" SQ B,9.9",S6E2XXDSL4PP	1	
589128	BELT, POLYPROP,S1400 41.2"W, INTRALOX, 10206	9 FT	

# Revision Table

Date	Description of Revision	Author(s)	Rev Level
2026-04-01	<ul style="list-style-type: none"><li>• Formatting Updates</li><li>• 89061-901<ul style="list-style-type: none"><li>○ 519940 removed</li></ul></li><li>• 89819-901<ul style="list-style-type: none"><li>○ 508030 removed</li><li>○ 516102 added</li></ul></li></ul>	A. Moll	A