



# Suggested Spare Parts and Supplies

## For the BLADE™ saw

Automation Documentation

# Useful Items to Have On-Hand

- Mouse and Keyboard

Wireless recommended



- Tape Measure

16' or 20'/25' depending on your infeed length



- Combination square



- Small Framing Square

Useful for calibration



- Plexus® cleaner

Use for cleaning the plexiglass



**MiTek®**

## BLADE Spare Parts Kit

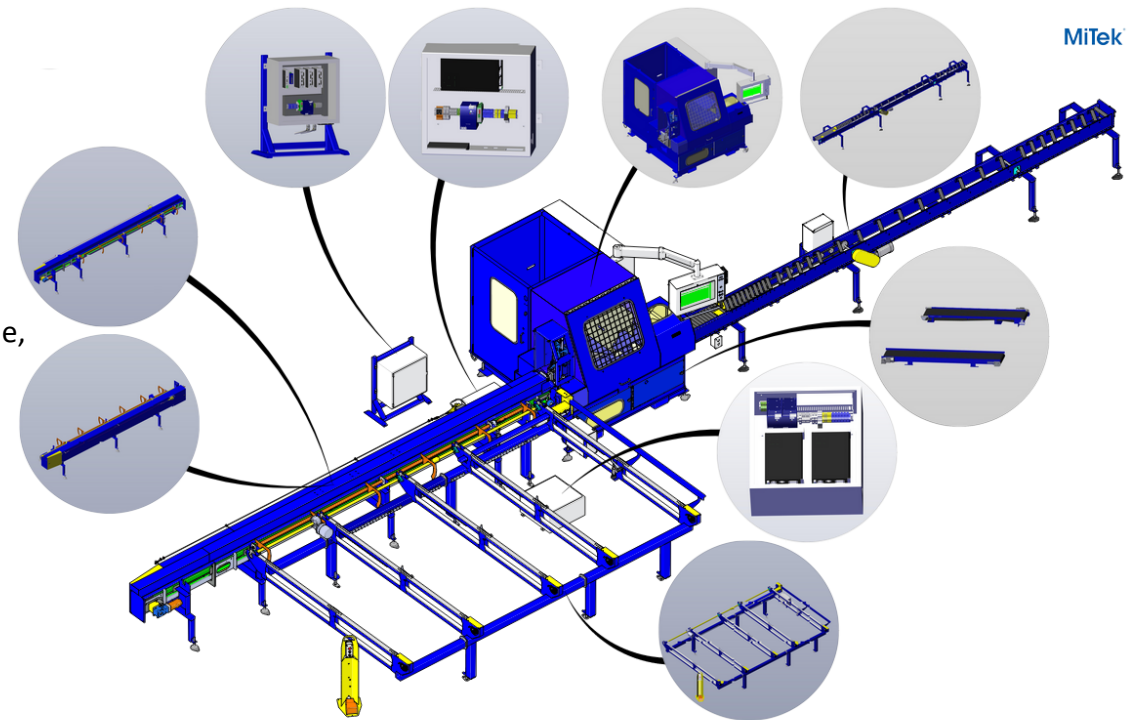
**BLADE Saw Spare Parts kit (PN 89061-901)** comes with every BLADE saw and has useful items for maintaining a BLADE saw.

There is also a supplemental spare parts kit (PN 89061-910) available. Contact Automation Support for more information or to replenish your kit.

The items included in the spare parts kit (89061-901) are:

- **005-02501** – Pulley, 66AT10/32
- **416103** – Bearing Block
- **416106** – HGW-25-CC-Z0C+KH+SF-86 FTG, Grease, M6 Thread
- **416104** – M6-75-45-LAS, Bearing Block
- **416105** – HGH-20-CA-Z0C+KH, FTG, Grease, M6 Thread
- **423439** – 3432000 C Sensor, PNP, R412022855
- **423448** – 6mm REXROTH Sensor
- **423451** – Solid State Switch
- **423542** – Solid State Sensor
- **423456** – 6mm, 10 M-Cable, Bosch bearing set
- **471339** – LASM CYL, MTR, Servo
- **515772** – Kit Cable, 3 Pin, 4 meter
- **515947** – Prox, PNP, 24VDC, NO, 18mm
- **515948** – Prox, PNP, 24VDC, MC, 18mm
- **515964** – Prox, PNP, 24VDC, NO, 8mm
- **515986** – Cable, EUROFST, 4P Female
- **515990** – 6FT WK4.4T-2 CONN, 4pin, male, 90DEG
- **515991** – Cable, EUROFST, 4P, FLX, STR
- **516395** – Fuse, LP-CC-6
- **516396** – 6AMP Fuse, LP-CC-30
- **516488** – Fuse, LPJ-10SP-10A
- **516489** – Fuse, LPJ-15SP-15A
- **516491** – Fuse, LPJ-25SP-25A
- **516533** – Fse, 1/4x1-1/4, 4A
- **503175** – GE E-Chain
- **503181** – 93 Links BRK Bracket

# BLADE Spare Parts Guide



# Contacting Us



## **Automation Support**

301 Fountain Lakes Industrial Dr.  
St. Charles, MO 63301

## **Parts Orders (w/part number)**

[mitekparts@mii.com](mailto:mitekparts@mii.com)

## **Technical Assistance**

1-800-523-3380  
[machinerysupport@mii.com](mailto:machinerysupport@mii.com)

## **Website & YouTube Channel**

[www.mitek-us.com](http://www.mitek-us.com)  
<https://www.youtube.com/mitek-usa>

