

MATERIAL SAFETY DATA SHEET

SECTION 1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: W83E
PRODUCT DESCRIPTION: Clearcoat for Fasteners

PREPARED: 06/12/07
ISSUED: 04/11/08
REVISED:

MANUFACTURED BY:
 Magni Industries, Inc.
 2771 Hammond
 Detroit Michigan, 48209

SUPPLIED BY:
 Magni Industries, Inc.
 2771 Hammond
 Detroit Michigan, 48209

EMERGENCY PHONE NUMBERS: Chemtrec 1-800-424-9300
 International 001-703-527-3887

INFORMATION PHONE NUMBER: 1-313-843-7855

SECTION 2 COMPOSITION AND INFORMATION ON INGREDIENTS

<u>PRODUCT INGREDIENTS</u>	<u>CAS REG NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>% Wt</u>
Ammonium hydroxide	1336-21-8	---	---	7.0 - 9.0
Diethylene glycol monobutyl ether	112-34-5	---	---	6.0 - 8.0
Ethylene glycol monopropyl ether	2807-30-9	---	---	3.0 - 5.0
Balance - Chemical names withheld as ingredients are non-hazardous under the Federal Hazard Communication Standard (29 CFR 1910.1200)				78.0 - 84.0

SECTION 3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

No toxicity information is available on this specific preparation. This health hazard assessment is based on information that is available on its components.

POTENTIAL HEALTH EFFECTS:

Skin Contact: Contains material that may cause moderate skin injury, reddening and swelling. May be a weak sensitizer. Can cause allergic reaction in certain individuals.

Inhalation: Vapors are irritating to the respiratory tract. High concentrations may cause headache, dizziness, drowsiness, narcosis, unconsciousness and possibly death.

Ingestion: If swallowed, DO NOT induce vomiting. Get prompt medical attention. Aspiration into the lungs may occur during ingestion or vomiting, resulting in lung injury.

Eye Contact: Cause severe irritation, seen as marked excess redness and swelling of the conjunctiva. Chemical burns of the cornea may occur if the eyes are not flushed immediately.

MEDICAL CONDITIONS AGGRAVATED:

Allergy, eczema or skin conditions such as dermatitis.

Inhalation of material may aggravate asthma and inflammatory or fibrotic pulmonary disease.

EFFECTS OF ACUTE OVEREXPOSURE:

Prolonged or repeated liquid contact with the skin may cause mild irritation.

EFFECTS OF CHRONIC OVEREXPOSURE:

None known at this time.

MSDS **W83E** Page 2**SECTION 3 HAZARDS IDENTIFICATION -Continued-****ROUTE(S) OF ENTRY:**

Inhalation:	Yes	Skin:	Yes
Ingestion:	Not Expected	Eye:	Yes

CARCINOGENICITY:

IARC:	None	OSHA:	None
NTP:	None		

SECTION 4 FIRST AID MEASURES**SKIN:** Remove contaminated clothing as needed. Wash exposed area with soap and water.**EYES:** Flush with large amounts of water for at least 15 min. Seek medical attention.**INGESTION:** Contact the Poison Control Center. Seek medical attention.
DO NOT INDUCE VOMITING.**INHALATION:** If affected, remove individual to fresh air. If breathing has stopped give artificial respiration.
Seek medical attention. Prompt action is essential.**SECTION 5 FIRE FIGHTING MEASURES****FLASH POINT / METHOD USED:** 115 °F (46 °C) PMCC**FLAMMABLE LIMITS:**
LEL: Not Established
UEL: Not Established**EXTINGUISHING MEDIA:** Carbon dioxide, dry chemical**SPECIAL FIRE FIGHTING PROCEDURES:**

Fire fighters and others who may be exposed to products of combustion should wear full protective clothing including self-contained breathing apparatus. Use water spray or water fog to cool fire exposed containers.

UNUSUAL FIRE / EXPLOSION HAZARDS:

Electrostatic accumulation hazard, use proper grounding procedures

HMIS:

Health: 2 Flammability: 2 Reactivity: 0

AUTO IGNITION TEMPERATURE: Not established**SECTION 6 ACCIDENTAL RELEASE MEASURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:**

Eliminate all ignition sources and wear personal protective equipment. Stop spill at source and dike area to prevent spreading.

Use absorbent material to soak up spill and put in a container for disposal.

Increase ventilation.

SECTION 7 HANDLING AND STORAGE**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:**

Electrostatic Accumulation Hazard: Yes. Use proper grounding procedures when transferring material.

Storage Temperature, °F: Ambient

Recommended storage in original container.

Keep container closed when not in use.

Use in a well ventilated area.

Warning: Flammable

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SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION**RESPIRATORY PROTECTION:**

If TLV is exceeded, wear a NIOSH approved respirator for organic vapors.

VENTILATION:

Use local exhaust for adequate ventilation.

PROTECTIVE GLOVES:

Solvent resistant.

EYE PROTECTION:

Chemical safety goggles/glasses.

PROTECTIVE CLOTHING OR EQUIPMENT:

Chemical protective clothing as needed to prevent prolonged skin contact.

WORK/HYGIENIC PRACTICES:

Always practice good standard hygienic procedures.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

SPECIFIC GRAVITY (H₂O = 1):	1.02
VOLATILE BY WEIGHT (%):	62.0 - 64.0
COLOR:	Clear
ODOR:	Solvent odor
PHYSICAL STATE:	Heavy liquid
SOLUBILITY IN WATER:	Emulsifiable
VOC per EPA Method 24 (lbs./gal):	3

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Stable

HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION OF BYPRODUCTS:

Fumes, smoke and carbon monoxide, and sulfur oxide, in case of incomplete combustion.

INCOMPATIBILITY (MATERIALS TO AVOID):

Strong alkalis, high temperatures in the presence of strong bases, acids, strong oxidizing agents, halogens

CONDITIONS TO AVOID:

Keep away from heat, sparks and flame.
Avoid any source of ignition.

SECTION 11 TOXICOLOGICAL INFORMATION

No toxicity information is available on this specific preparation. Until further information is available, appropriate action should be taken to avoid unnecessary exposure (See Sections 3, 4 & 8).

SECTION 12 ECOLOGICAL INFORMATION

No ecological information is available on this specific preparation.

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SECTION 13	DISPOSAL CONSIDERATIONS
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DISPOSAL METHOD:

Disposal should be made in accordance with federal, state, and local regulations.

Incineration recommended in approved incinerator according to federal, state, and local regulations.

RCRA HAZARDOUS WASTE CODE:

D001

CONTAINER DISPOSAL:

Empty container retains hazardous residue. Observe all hazard precautions. May contain explosive vapors. Keep away from heat, sparks and flames. Do not weld or use a cutting torch on or near container. Do not distribute, make available, furnish or reuse empty container except for storage and shipment of original product. Remove all product residue before disposal.

SECTION 14	TRANSPORTATION INFORMATION
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DOT 49 CFR 172.101:

DOT SHIPPING NAME: Paint
DOT HAZARD CLASS OR DIVISION: 3
DOT PACKING GROUP: III
DOT LABEL (S): Flammable Liquid
UN/NA NUMBER: UN 1263
PLACARDS: Flammable

IATA:

SHIPPING NAME: Paint
HAZARD CLASS OR DIVISION: 3
PACKING GROUP: III
LABEL (S): Flammable Liquid
UN/NA NUMBER: UN 1263

WHMIS:

SHIPPING NAME: Paint
HAZARD CLASS OR DIVISION: 3
PACKING GROUP: III
LABEL (S): Flammable Liquid
UN/NA NUMBER: UN 1263

SECTION 15	REGULATORY INFORMATION
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This material does not contain nor was it manufactured using any ozone-depleting chemicals.

Superfund Amendments and Reauthorization of 1988 (SARA), Title III**SECTION 302/304:**

Requires emergency planning based on 'Threshold Planning Quantities' (TPQs), and release reporting based on Reportable Quantities (RQs) of Extremely Hazardous Substances' (EHS) listed in Appendix A of 40 CFR 355. There are no components of this material with Known CAS numbers which are on the EHS list.

SECTION (311, 312) HAZARD CLASS:

Based upon available information, this material and/or components are classified as the following health and/or physical hazards according to Section 311 & 312:

Fire Hazard

Immediate Health Hazard

Delayed Health Hazard

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SECTION 15	REGULATORY INFORMATION -Continued-
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SECTION 313 CHEMICALS:

The components listed below with known CAS numbers exceed the De Minimis reporting levels established by SARA Title III, Section 313 and 40 CFR 372.

<u>CHEMICAL</u>	<u>CAS REG NO.</u>	<u>%</u>
Diethylene glycol monobutyl ether	As certain glycol ethers	6.0 - 8.0
Ethylene glycol monopropyl ether	As certain glycol ethers	3.0 - 5.0

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS:

All ingredients in this product are on the TSCA inventory or are exempt from listing.

COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT of 1980:

CERCLA requires notification of the National Response Center of release of quantities of Hazardous Substances equal to or greater than the reportable quantities (RQs) in 40 CFR 302.4

<u>CHEMICAL</u>	<u>CAS REG NO.</u>	<u>RQ</u>
Ammonium hydroxide	1336-21-6	1,000 lbs. (454 kg)

SECTION 16	OTHER INFORMATION
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Magni Industries, Inc. believes that the information contained in this MSDS is correct as of this date. However, because the material may be used under conditions over which Magni Industries has no control or in ways we cannot anticipate, we give no warranty, expressed or implied, as to the accuracy of information and assume no responsibility for any damage to person, property or business arising from such use. Moreover, it is the responsibility of the purchaser or user of this material to ensure that it is properly and safely used.

DOCUMENT STATUS APPROVAL:

Signature of Project Manager: Lisette Maloney
Signature of Preparer: Mary Kay Heidtke

Date: 06/12/07
Date: 06/12/07

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Technical Data Sheet

Product Code: WB3E **Color:** Clear

Revision Date: 06/11/07

% Weight Solids: 37.50% Minimum

% Volume Solids: 32.60% Minimum

Lbs/Gallon (g/cm³): 8.5 (1.02) Minimum

Viscosity @ 80 °F (27 °C): 25 to 35 seconds

Viscosity Cup: Zahn EZ #2

Dry Film Density: 1.2

Substrate: Steel fasteners

Application: Dip/spin
Spray

Pretreatment: Zinc phosphate

Reducing solvents: Water

Bake Schedule: 10 - 20 minutes at 350 - 425 °F

This schedule is a general guideline only; please contact Magni Technical Service for more information.

Coating Weight: 15.4 g/m² @ 0.5 mils (12.1 g/m² @ 10 microns)

Theoretical Coverage: 520 to 540 ft²/gallon @ 1 mil
33 to 34 m²/l @ 10 microns

VOC (per EPA Method 24): 2.5 to 3 lbs/gallon
300 to 359 g/l

Shelf-life (months): 6 When stored @ ambient temperature and properly mixed.
If product is greater than 6 months old but less than 5 years, please mix well and recertify. Otherwise, dispose.

Original Date: 06/11/07

Prepared By: LNM

MATERIAL SAFETY DATA SHEET

SECTION 1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: W119
PRODUCT DESCRIPTION: Beige Deck Screw Coating

PREPARED: 05/22/07
ISSUED: 04/11/08
REVISED:

MANUFACTURED BY:
 Magni Industries, Inc.
 2771 Hammond
 Detroit Michigan, 48209

SUPPLIED BY:
 Magni Industries, Inc.
 2771 Hammond
 Detroit Michigan, 48209

EMERGENCY PHONE NUMBERS: Chemtrec 1-800-424-9300
 International 001-703-527-3887

INFORMATION PHONE NUMBER: 1-313-843-7855

SECTION 2 COMPOSITION AND INFORMATION ON INGREDIENTS

<u>PRODUCT INGREDIENTS</u>	<u>CAS REG NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>% Wt</u>
2-Butoxyethanol	111-76-2	50 ppm	20 ppm	8.0 - 8.0
Diethylene glycol monobutyl ether	112-34-5	---	---	5.0 - 7.0
Aluminum	7429-90-5	15 mg/m3	10 mg/m3	4.0 - 6.0
Mica	12001-26-2	20 ppm	3 mg/m3	2.0 - 4.0
Petroleum distillates	8032-32-4	---	300 ppm	1.0 - 3.0
Triethylamine	121-44-8	25 ppm	1 ppm	1.0 - 3.0
Silicon dioxide	7631-86-9	20 ppm	---	0.0 - 2.0
Zinc chromate	11103-86-9	0.01 mg/m3	0.01 mg/m3	0.0 - 2.0

Balance - Chemical names withheld as ingredients are non-hazardous under the Federal Hazard Communication Standard (29 CFR 1910.1200) 65.0 - 81.0

SECTION 3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

No toxicity information is available on this specific preparation. This health hazard assessment is based on information that is available on its components.

Aluminum dust/fines and fumes are a low health risk by inhalation. Aluminum should be treated as a nuisance dust as defined by ACGIH.

POTENTIAL HEALTH EFFECTS:

Skin Contact: Contains material that may cause moderate skin injury, reddening and swelling. May be a weak sensitizer. Can cause allergic reaction in certain individuals.

Inhalation: Vapors are irritating to the respiratory tract. High concentrations may cause headache, dizziness, drowsiness, narcosis, unconsciousness and possibly death.

Ingestion: If swallowed, DO NOT induce vomiting. Get prompt medical attention. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.

Eye Contact: Cause severe irritation, seen as marked excess redness and swelling of the conjunctiva. Chemical burns of the cornea may occur if the eyes are not flushed immediately. Additional symptoms of eye exposure may include blurred vision.

MEDICAL CONDITIONS AGGRAVATED:

Allergy, eczema or skin conditions such as dermatitis.

Inhalation of material may aggravate asthma and inflammatory or fibrotic pulmonary disease.

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SECTION 3	HAZARDS IDENTIFICATION -Continued-
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EFFECTS OF ACUTE OVEREXPOSURE:

Prolonged or repeated liquid contact with the skin may cause mild irritation.

EFFECTS OF CHRONIC OVEREXPOSURE:

2-Butoxyethanol: 2-Butoxyethanol has apparently been found to cause the following effects in laboratory animals: liver abnormalities, kidney damage, lung damage, blood abnormalities, spleen damage and testis damage.

ROUTE(S) OF ENTRY:

Inhalation:	<i>Yes</i>	Skin:	<i>Yes</i>
Ingestion:	<i>Not Expected</i>	Eye:	<i>Yes</i>

CARCINOGENICITY:

IARC:	1	OSHA:	Yes
NTP:	1		

SECTION 4	FIRST AID MEASURES
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SKIN: Remove contaminated clothing as needed. Wash exposed area with soap and water.

EYES: Flush with large amounts of water for at least 15 min. Seek medical attention.

INGESTION: Contact the Poison Control Center. Seek medical attention.
DO NOT INDUCE VOMITING.

INHALATION: If affected, remove individual to fresh air. If breathing has stopped give artificial respiration. Seek medical attention. Prompt action is essential.

SECTION 5	FIRE FIGHTING MEASURES
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FLASH POINT / METHOD USED: *Did Not Flash* PMCC

FLAMMABLE LIMITS: LEL: Not Established
UEL: Not Established

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical

SPECIAL FIRE FIGHTING PROCEDURES:

Fire fighters and others who may be exposed to products of combustion should wear full protective clothing including self-contained breathing apparatus. Use water spray or water fog to cool fire exposed containers.

UNUSUAL FIRE / EXPLOSION HAZARDS:

Electrostatic accumulation hazard, use proper grounding procedures

HMIS:

Health: **3** Flammability: **0** Reactivity: **0**

AUTO IGNITION TEMPERATURE: Not established

SECTION 6	ACCIDENTAL RELEASE MEASURES
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STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Eliminate all ignition sources and wear personal protective equipment. Stop spill at source and dike area to prevent spreading.

Use absorbent material to soak up spill and put in a container for disposal.

Increase ventilation.

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SECTION 7	HANDLING AND STORAGE
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PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Electrostatic Accumulation Hazard: Yes. Use proper grounding procedures when transferring material.

Storage Temperature, °F: Ambient

Recommended storage in original container.

Keep container closed when not in use.

Use in a well ventilated area.

SECTION 8	EXPOSURE CONTROLS/PERSONAL PROTECTION
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RESPIRATORY PROTECTION:

If TLV is exceeded, wear a NIOSH approved respirator for organic vapors.

VENTILATION:

Use local exhaust for adequate ventilation.

PROTECTIVE GLOVES:

Solvent resistant.

EYE PROTECTION:

Chemical safety goggles/glasses.

PROTECTIVE CLOTHING OR EQUIPMENT:

Chemical protective clothing as needed to prevent prolonged skin contact.

WORK/HYGIENIC PRACTICES:

Always practice good standard hygienic procedures.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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SPECIFIC GRAVITY (H ₂ O = 1):	1.06
VOLATILE BY WEIGHT (%):	68.0 - 70.0
COLOR:	Beige
ODOR:	Solvent odor
PHYSICAL STATE:	Heavy liquid
SOLUBILITY IN WATER:	Emulsifiable
VOC per EPA Method 24 (lbs./gal):	1.8

SECTION 10	STABILITY AND REACTIVITY
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STABILITY: Stable

HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION OF BYPRODUCTS:

Fumes, smoke and carbon monoxide, and sulfur oxide, in case of incomplete combustion.

INCOMPATIBILITY (MATERIALS TO AVOID):

Strong alkalis, high temperatures in the presence of strong bases, acids, strong oxidizing agents, halogens

CONDITIONS TO AVOID:

Keep away from heat, sparks and flame.

Avoid any source of ignition.

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SECTION 11**TOXICOLOGICAL INFORMATION**

No toxicity information is available on this specific preparation. Until further information is available, appropriate action should be taken to avoid unnecessary exposure (See Sections 3, 4 & 8).

SECTION 12**ECOLOGICAL INFORMATION**

No ecological information is available on this specific preparation.

SECTION 13**DISPOSAL CONSIDERATIONS****DISPOSAL METHOD:**

Disposal should be made in accordance with federal, state, and local regulations.

Incineration recommended in approved incinerator according to federal, state, and local regulations.

RCRA HAZARDOUS WASTE CODE:

D007

CONTAINER DISPOSAL:

Empty container retains hazardous residue. Observe all hazard precautions. May contain explosive vapors. Keep away from heat, sparks and flames. Do not weld or use a cutting torch on or near container. Do not distribute, make available, furnish or reuse empty container except for storage and shipment of original product. Remove all product residue before disposal.

SECTION 14**TRANSPORTATION INFORMATION****DOT 49 CFR 172.101:**

DOT SHIPPING NAME:

DOT HAZARD CLASS OR DIVISION:

DOT PACKING GROUP:

DOT LABEL (S):

UN/NA NUMBER:

PLACARDS:

Not Regulated

IATA:

SHIPPING NAME:

HAZARD CLASS OR DIVISION:

PACKING GROUP:

LABEL (S):

UN/NA NUMBER:

Not Regulated

WHMIS:

SHIPPING NAME:

HAZARD CLASS OR DIVISION:

PACKING GROUP:

LABEL (S):

UN/NA NUMBER:

Not Regulated

SECTION 15**REGULATORY INFORMATION**

This material does not contain nor was it manufactured using any ozone-depleting chemicals.

Superfund Amendments and Reauthorization of 1988 (SARA), Title III**SECTION 302/304:**

Requires emergency planning based on 'Threshold Planning Quantities' (TPQs), and release reporting based on Reportable Quantities (RQs) of Extremely Hazardous Substances' (EHS) listed in Appendix A of 40 CFR 355. There are no components of this material with Known CAS numbers which are on the EHS list.

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SECTION 15	REGULATORY INFORMATION -Continued-
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SECTION (311, 312) HAZARD CLASS:

Based upon available information, this material and/or components are classified as the following health and/or physical hazards according to Section 311 & 312:

Immediate Health Hazard

Delayed Health Hazard

SECTION 313 CHEMICALS:

The components listed below with known CAS numbers exceed the De Minimis reporting levels established by SARA Title III, Section 313 and 40 CFR 372.

<u>CHEMICAL</u>	<u>CAS REG NO.</u>	<u>%</u>
2-Butoxyethanol	As certain glycol ethers	6.0 - 8.0
Diethylene glycol monobutyl ether	As certain glycol ethers	5.0 - 7.0
Aluminum	7429-90-5	4.0 - 6.0
Triethylamine	121-44-8	1.0 - 3.0
Zinc chromate	As chromium compounds	0.0 - 2.0
Zinc chromate	As zinc compounds	0.0 - 2.0

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS:

All ingredients in this product are on the TSCA inventory or are exempt from listing.

COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT of 1980:

CERCLA requires notification of the National Response Center of release of quantities of Hazardous Substances equal to or greater than the reportable quantities (RQs) in 40 CFR 302.4

<u>CHEMICAL</u>	<u>CAS REG NO.</u>	<u>RQ</u>
Triethylamine	121-44-8	5,000 lbs. (2,268 kg)

SECTION 16	OTHER INFORMATION
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Magni Industries, Inc. believes that the information contained in this MSDS is correct as of this date. However, because the material may be used under conditions over which Magni Industries has no control or in ways we cannot anticipate, we give no warranty, expressed or implied, as to the accuracy of information and assume no responsibility for any damage to person, property or business arising from such use. Moreover, it is the responsibility of the purchaser or user of this material to ensure that it is properly and safely used.

DOCUMENT STATUS APPROVAL:

Signature of Project Manager: Laura Hughes
Signature of Preparer: Mary Kay Heidtke

Date: 05/22/07
Date: 05/22/07

JJJ END OF MSDS JJJ



2771 Hammond, Detroit, MI 48209

Phone: (313) 843-7855

Fax: (313) 842-6730

Technical Data Sheet

Product Code: W119**Color:** Beige**Revision Date:** 05/18/07**% Weight Solids:** 31.00% Minimum**% Volume Solids:** 23.00% Minimum**Lbs/Gallon (g/cm³):** 8.8 (1.06) Minimum**Viscosity @ 80 °F (27 °C):** 40 to 80 seconds**Viscosity Cup:** Zahn EZ #2**Dry Film Density:** 1.5**Substrate:** Electroplated zinc alloys
w/hexavalent chrome
Electroplated zinc alloys w/non-
hexavalent chrome**Application:** Dip/spin**Pretreatment:****Reducing solvents:** Water**Bake Schedule:** 10 - 20 minutes at 350 - 425 °F*This schedule is a general guideline only; please contact Magni Technical Service for more information.***Coating Weight:** 18.8 g/m² @ 0.5 mils (14.8 g/m² @ 10 microns)**Theoretical Coverage:** 360 to 460 ft²/gallon @ 1 mil
23 to 29 m²/l @ 10 microns**VOC (per EPA Method 24):** 1.5 to 1.8 lbs/gallon
180 to 216 g/l**Shelf-life (months):** 6 When stored @ ambient temperature and properly mixed.
*If product is greater than 6 months old but less than 5 years, please mix well and recertify. Otherwise, dispose.***Original Date:****Prepared By:** LH