**WARNING**

Do NOT use this document as a substitute for the *Finish Roller II* manual. Refer to the manual for safety, operating, and maintenance information. Failure to follow safety, operating, and maintenance procedures in the manual may result in severe injury or death.

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**Purpose and Scope**

This document is intended to provide sample installations of a *Finish Roller II* press. Contact MiTek for specific questions regarding your installation.

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**Option 1:** Press installed three inches from the interior of a wall with outfeed pull-cord mounted to unistrut on the exterior of wall. MiTek recommends this installation.

**Option 2:** Press and pull-cords installed completely inside (or outside) of the facility. MiTek recommends installing a physical barrier to keep personnel from entering the path of trusses.

**Option 3:** Press installed three inches from the exterior of a wall with infeed pull-cord and lumber guides mounted to the interior of the wall. MiTek recommends protecting the press from weather.

**Option 4:** Press installed inside or outside against a wall with pull-cord mounted directly to the frame. MiTek recommends installing a physical barrier to keep personnel from entering the path of trusses.

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**Legend:**

- **A** *Finish Roller II* press
- **B** Exterior facility wall
- **C** Stand-Alone Conveyor
- **D** Pull-cord
Lumber guides are mounted to the infeed side of the press. In this example, they are mounted directly to the frame. Note that infeed pull-cords are not shown here for clarity.

You may also mount lumber guides to the interior of a wall on the infeed side of the press. Note that infeed pull-cords are not shown here for clarity.

Slot dimensions

<table>
<thead>
<tr>
<th>Rollers</th>
<th>A (min)</th>
<th>B (min)</th>
<th>C (max)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3' 5&quot;</td>
<td>67&quot;</td>
<td>22&quot;</td>
<td>27&quot;</td>
</tr>
<tr>
<td>7&quot;</td>
<td>110&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7' 6&quot;</td>
<td>116&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8&quot;</td>
<td>122&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12' 6&quot;</td>
<td>176&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>14&quot;</td>
<td>194&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>16&quot;</td>
<td>218&quot;</td>
<td></td>
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</tr>
</tbody>
</table>

If your slot meets the minimum size above, you may mount pull-cords directly to the frame and run them through the slot.

If you are placing your press entirely inside, mount the pull-cords directly to the frame.

You may also mount the pull-cords to the interior of a wall on the infeed side of the press. This may require strut (not shown).

If you have an outfeed with a small slot, mount the pull-cord directly to the wall. This may require strut (not shown).

If you have an outfeed with a large slot, mount the pull-cord directly to the frame. See minimum slot dimensions above.

If you have an outfeed with a door, mount the pull-cord to the wall. This may require strut (not shown).