

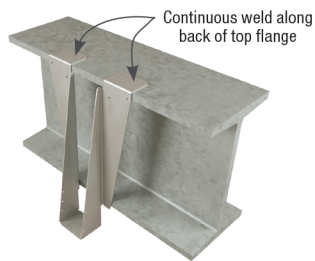
- Weld sizes and lengths shown on chart.
- Weld-on applications produce maximum allowable load listed.
Uplift loads do not apply to this application.

Top Angle Weld Length Chart

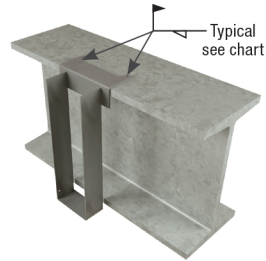
MiTek USP Welded Hanger Series	Weld Length
SW	3"
BPH, FWH, HBPH, PHM, SWH	4"
KLB, KHW, PHXU	6"
KB, KGB, KHGB, KHHB, KGLS, KGLST, KGLT, KHGLS, KHGLST	8"
HLBH, KHGLT	10"

Weld shall be distributed evenly.

Top Angle Steel Gauge	Weld Size
14 - 10 gauge	1/8"
7 gauge	3/16"
3 gauge	1/4"



Typical top flange welded installation



Typical top angle welded installation